

A

B

C

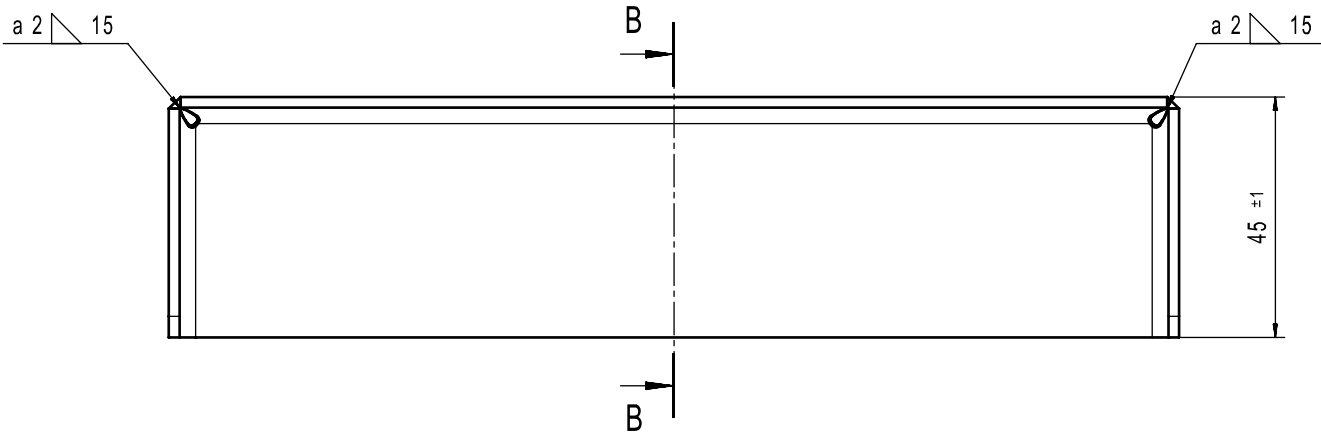
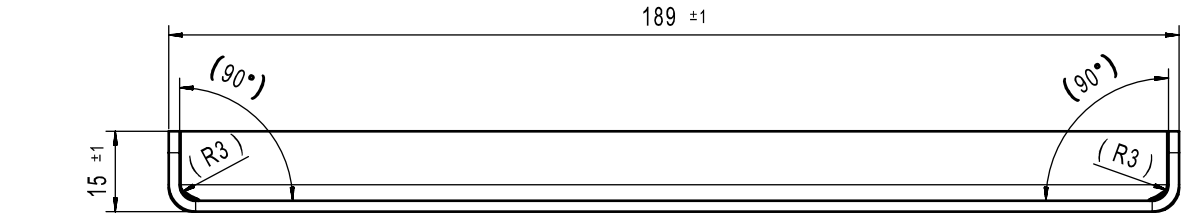
D

A

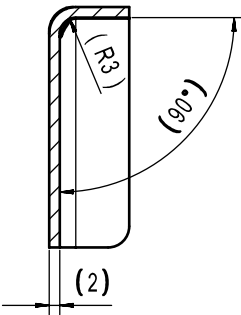
B

C

D

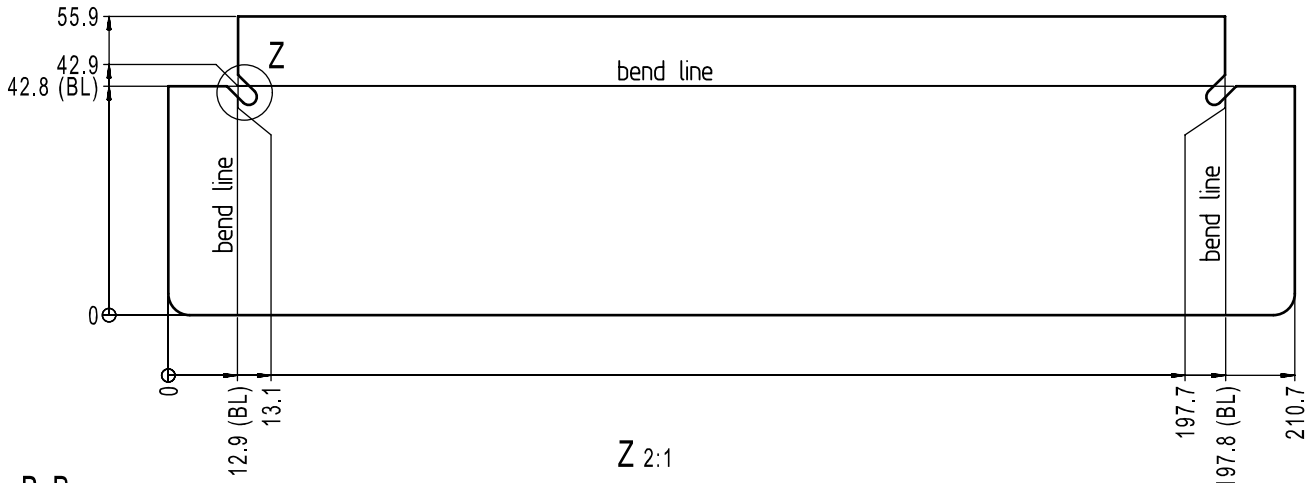


B-B

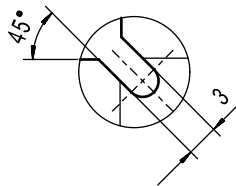


(2)

Flat Pattern



Z 2:1

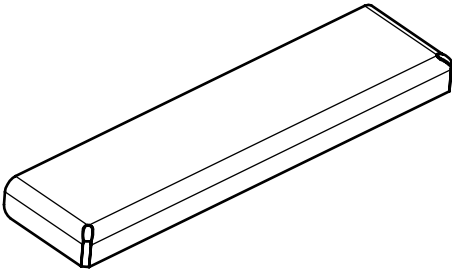


ARCHÍV

15.02.2022

ZM/22/00008

(1:2)



ISO 5817-D

t=2
Non-dimensioned details
according to 3D-Data
Bend Radii R3

Tolerances for flat pattern			Condition at time of delivery	
ISO 9013-321			de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	x
outline length WN 10535			without burrs acc. WN 11310	x
outer 548 mm			Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	--
inner 0 mm			oil-free / free of grease	x
			oiled	--
			oiling permissible	--
			Indicate the required condition at time of delivery with an X.	

First angle projection		00		T168762	
General tolerance (GT) in mm		Index		alteration	
Size range		PPAP-Level 1 / WN 50020		Change no	
≤ 30		Inspection dim. Aux.dim. ()		Fit	
30 > 120		Date		Toler.	
120 ≤ 400		Name		Material: S235JR	
400 > 1000		Checked		Blank no:	
		Auth'd		Title:	
		M.check		side panel	
				Prod.	
				Scale	
				1:1	
				1:2	
				Sheet:	
				1	
				of:	
				1	
				Drawing number	
				11204220511	
				Repl.	
				Orig.	
				Released	
				4045433/D2D/001/00	
				a2	

-edges welded tightly
-welding gap max 0.8mm permitted

11204220511/00END001